

# m4p PureAl

## Pure aluminum for PBF

### Description and properties

**m4p™ PureAl** is an unalloyed aluminum powder of high purity which allows for using the excellent properties of pure aluminum in additive manufacturing.

Functional components and prototypes made of **m4p™ PureAl** are therefore used in many areas - from the chemical industry, mechanical engineering to aerospace. A basic property that often has priority in industrial applications is the low mass density of aluminum. At only approx. 2.7 g/cm<sup>3</sup>, aluminum is one of the lightest metals that can be used industrially and facilitates lightweight construction applications. If strength is also required, pure aluminum (m4p™ PureAl) is rather less suitable - however, the high ductility of the material is impressive and crucial for many applications.

The high values for the electrical and thermal conductivity are the main reason why **m4p™ PureAl** is used in additive manufacturing. Despite the high values, the powder can be processed additively without additional measures, which is not possible with pure copper.

However, components made of pure aluminum can also be found in everyday life, which is due to its harmlessness to health and the high level of corrosion resistance (food packaging). The good anodisability of additively manufactured parts made of **m4p™ PureAl** completes the property profile and enables the subsequent optical upgrading to decorative elements of everydaylife.

### Additive manufacturing and characteristic values

#### Typical characteristics of the tensile test (Parameter=99,9% Density)

	As-built
Tensile strength	>85MPa
Yield strength	>70MPa
Elongation	>20%
electr. conductivity	>30MS/m



Housing part made of m4p™ PureAl

#### GERMANY

**m4p material solutions GmbH · Germany**  
 Mittelweg 13, 39130 Magdeburg  
 T +49 391 72149-40  
 E sales@metals4printing.com

#### AUSTRIA / INTERNATIONAL

**m4p material solutions GmbH · Austria**  
 Gewerbestraße 4, 9181 Feistritz i. R.  
 T +43 4228 93053-0  
 E sales@metals4printing.com

[www.metals4printing.com](http://www.metals4printing.com)