

m4p AlSi9Cu3

Metal powder for laser-based powder bed fusion

Description and properties

m4p™ AlSi9Cu3 is an aluminum alloy with a favorable combination of high thermal conductivity and good strength and corrosion properties.

Due to the high copper content, the material also has a good strength level at elevated temperatures. In addition to the copper content, silicon (Si) and magnesium (Mg) also affect the strength properties of the alloy. Silicon increases the strength level of the material in general and magnesium allows the hardening through heat treatment.

Described material properties predestine the material for applications in engine and transmission construction.

Chemical composition

Chemical analysis [wt%]		
Element	Min	Max
Si	8,00	11,00
Cu	2,00	3,50
Mg	0,10	0,50
Al	Base	

Particle size Laser PBF

Additive manufacturing and strength properties

Typical characteristics of the tensile test (as-built, current state of knowledge)		
Tensile strength	R _m =	340 N/mm ²
Yield strength	R _e =	180 N/mm ²
Elongation at break	A =	3%

INTERNATIONAL

m4p material solutions GmbH · Austria
 Gewerbestraße 4, 9181 Feistritz i. R.
 T +43 4228 93053-0
 E sales@metals4printing.com

www.metals4printing.com

GERMANY

m4p material solutions GmbH · Deutschland
 Mittelweg 13, 39130 Magdeburg
 T +49 391 72149-40
 E sales@metals4printing.com